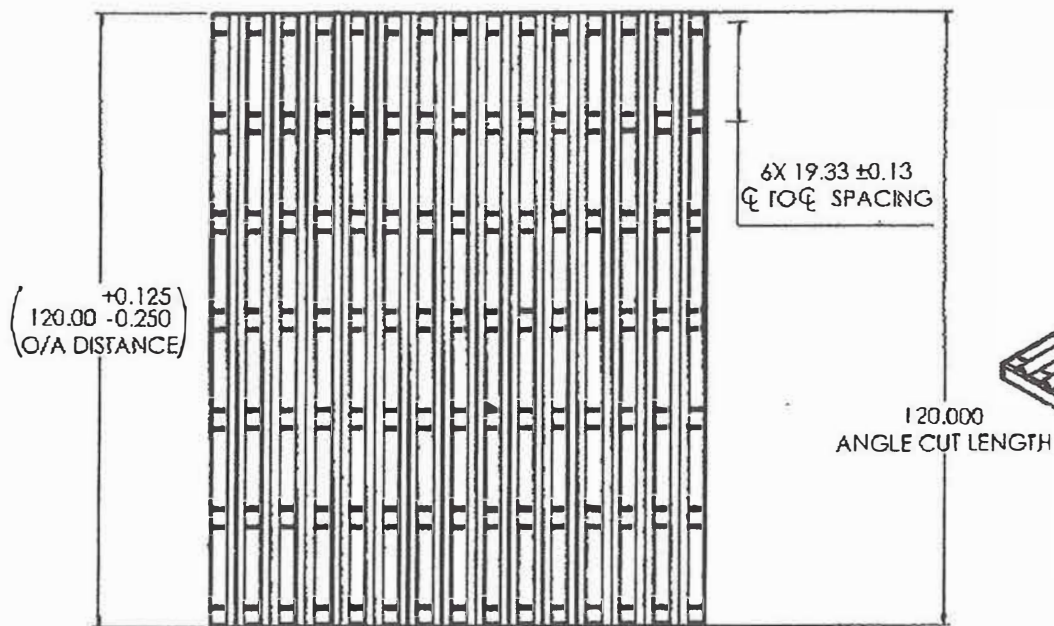
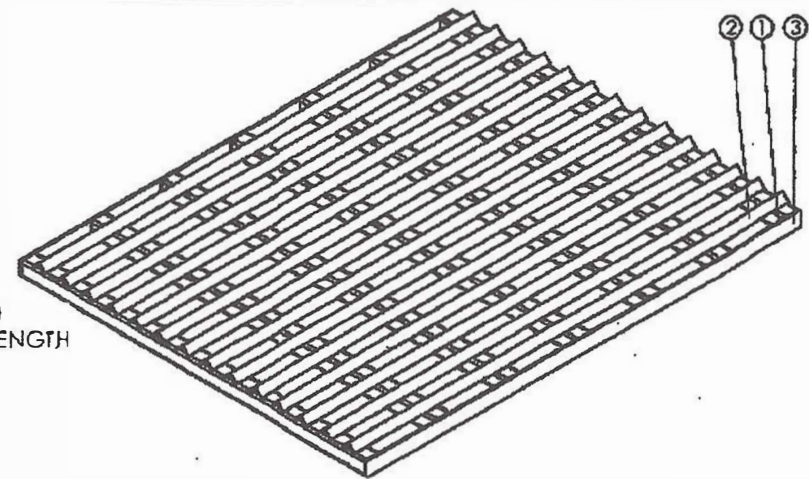




NO.	PART NUMBER	DESCRIPTION	QTY.
1	RUMBLE TUBE CENTER	4" X 4" X .375" SQ TUBING 96" LENGTH	7
2	RUMBLE ANGLE	2.5" X 2.5" X .375" ANGLE - 119" LENGTH	14
3	RUMBLE BORDER	4" X 120" X .375 FLAT STOCK 120" LENGTH	2



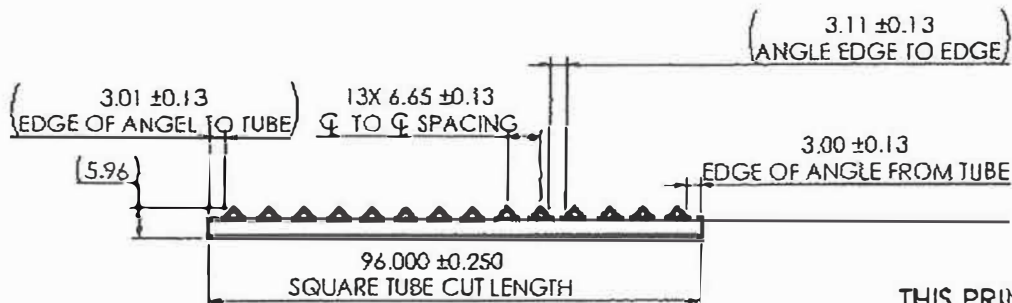
NOTES:

USE ONLY 3/8" THICK MAT'L

56' OF 4" SQUARE TUBING NEEDED PER CENTER

140' OF 2.5" X .375 ANGLE IRON NEEDED PER CENTER

20' OF 4" X .375" FLAT STOCK NEEDED PER CENTER



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	S. KEPLER 5-29-2015
		TOLERANCES:	CHECKED	
		FRACTIONAL $\pm 1/32$ "	ENG APPR.	
		ANGULAR: BEND $\pm 1/2$ "	MFG APPR.	
		TWO PLACE DECIMAL $\pm .003$ "	Q.A.	
		THREE PLACE DECIMAL $\pm .010$ "	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		FINISH		
		RAW		
		DO NOT SCALE DRAWING		
NEXT ASSY	USED ON			
APPLICATION				

WEIGHT: 1922.72

GOLDEN BEAR SERVICE

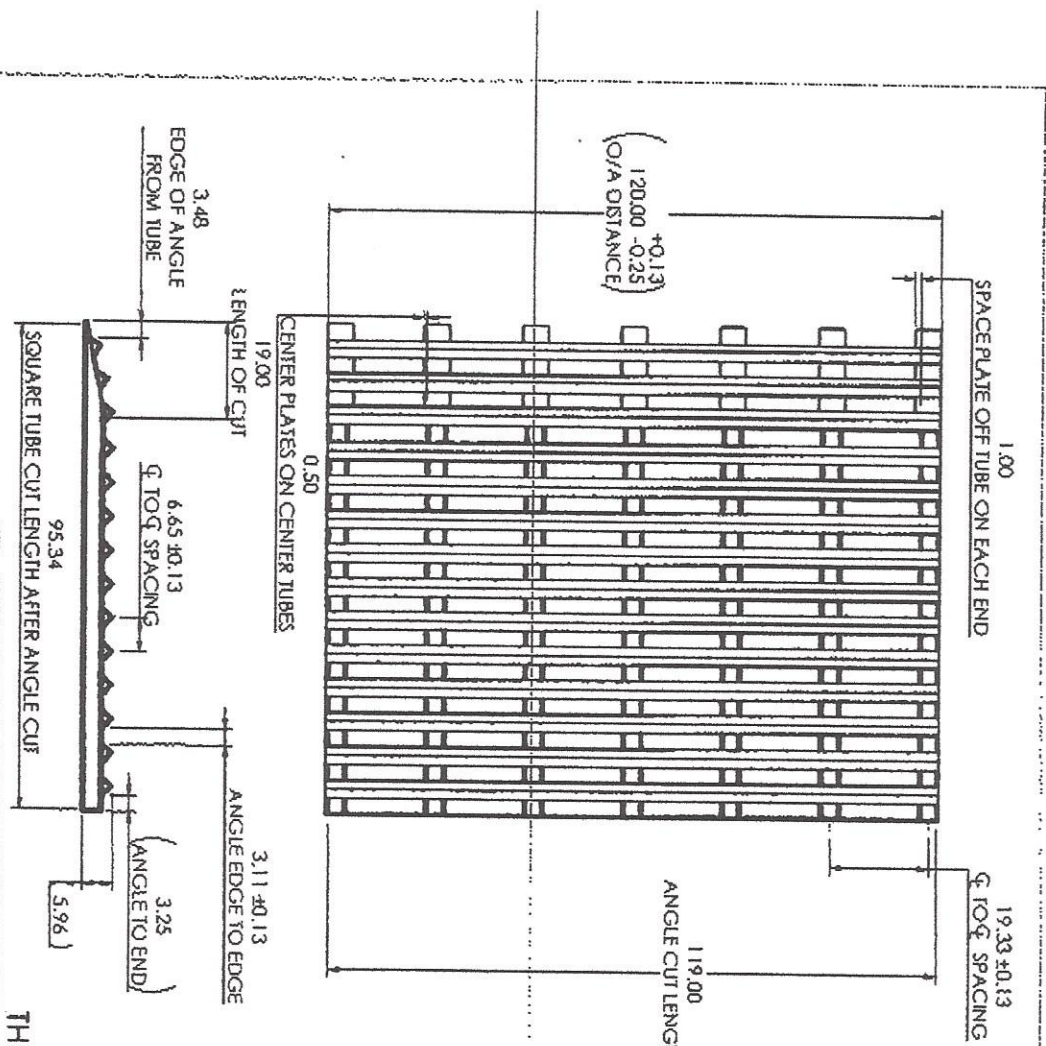
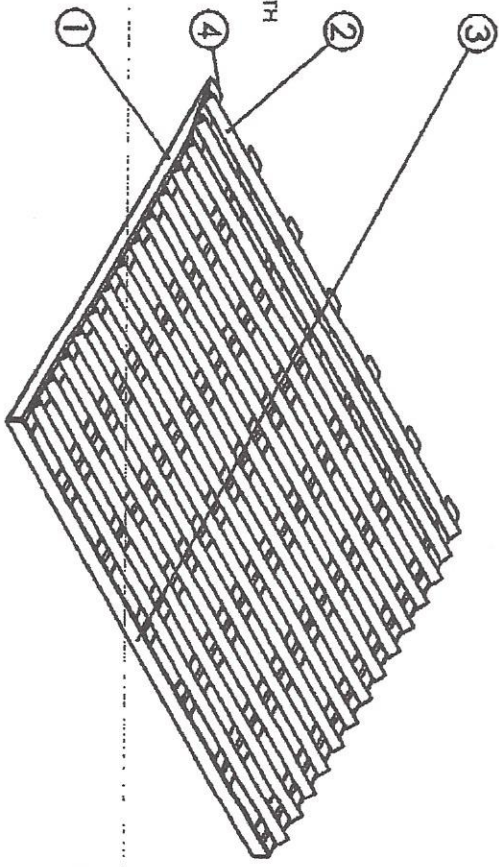
 562-310-3017
 8260 CABALLO WAY
 FLAGSTAFF, AZ 86004

TITLE:

**RUMBLE GRAT-
 CENTER**

SIZE	DWG. NO.	REV
A	RUMBLE CENTER	
SCALE: 1:35		SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RUMBLE RAMP	4" X 4" X 3/8" SQUARE TUBE 96" CUT LENGTH	7
2	RUMBLE ANGLE	2.5" X 2.5" X .375" ANGLE - 119" LENGTH	14
3	RUMBLE BORDER	4" X 120" X .375" FLAT STOCK 120" LENGTH	1
4	RUMBLE RAMP PLATE	RUMBLE GRAT COVER UP PLATE	7

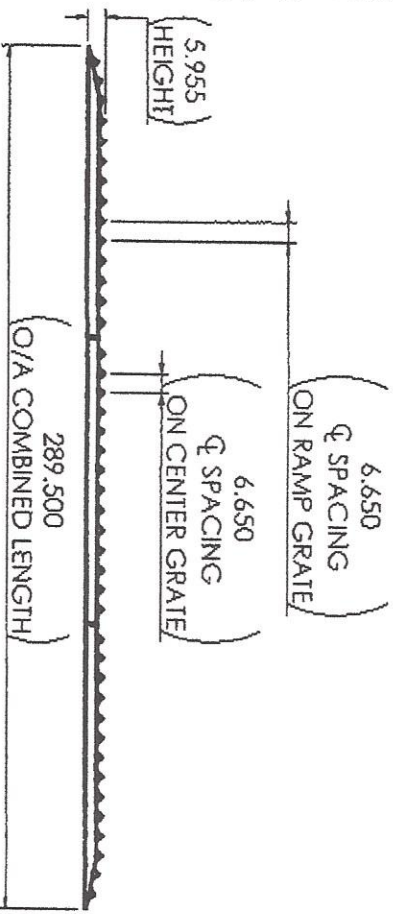
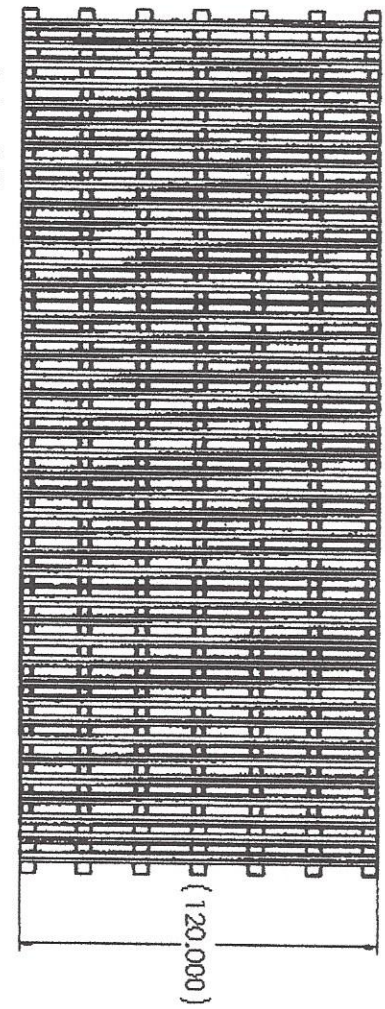


NOTES:
USE ONLY 3/8" THICK MATL
56' OF 4" SQUARE TUBING NEEDED PER CENTER
140' OF 2.5" X .375 ANGLE IRON NEEDED PER CENTER
10' OF 4" X .375" FLAT STOCK NEEDED PER CENTER
LASER CUT (7) 1/4" RAMP PLATE

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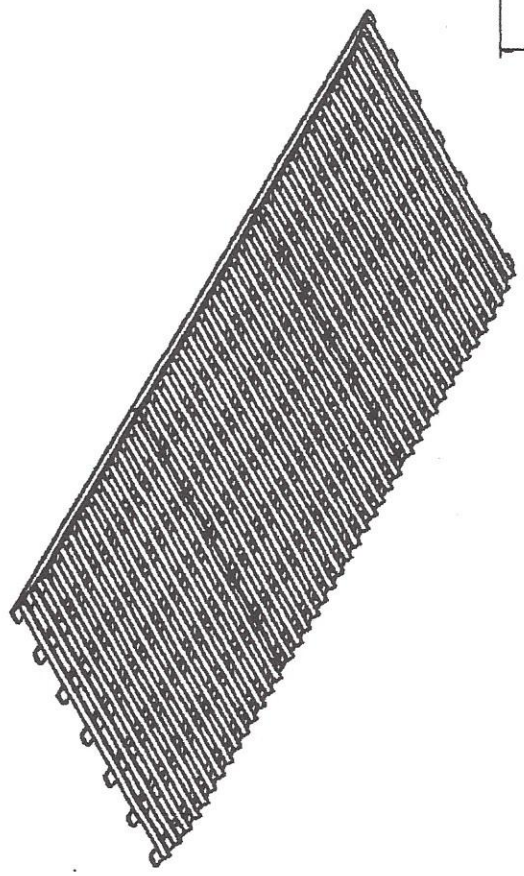
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	GOLDEN BEAR SERVICE	
DIMENSIONS ARE IN INCHES		S. KEPLER 5-29-2015		562-310-3017	
TOLERANCES:		DRAWN		8260 CABALLO WAY	
FRACTIONAL: 1/32"		CHECKED		FLAGSTAFF, AZ 86004	
ANGULAR: BEND 1/2°		ENG APPR.		TITLE:	
TWO PLACE DECIMAL 3.020"		MFG APPR.		RUMBLE GRAT -	
THREE PLACE DECIMAL 3.010"		Q.A.		RAMP	
MATERIAL		COMMENTS:		SIZE DWG. NO.	
FINISH RAW		SCALE: 1:35		RUMBLE RAMP	
WEIGHT: 1827.59		SHEET 1 OF 1		REV	
NEXT ASSY USED ON					
APPLICATION					

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RUMBLE RAMP	4" X 4" X 3/8" SQUARE TUBE 96" CUT LENGTH	14
2	RUMBLE ANGLE	2.5" X 2.5" X .375" ANGLE - 120" LENGTH	42
3	RUMBLE BORDER	4" X 120" X .375" FLAT STOCK 120" LENGTH	4
4	RUMBLE RAMP PLATE	RUMBLE GRAT COVER UP PLATE	14
5	RUMBLE TUBE CENTER	4" X 4" X .375" SQ TUBING 96" LENGTH	7

NOTES:
 USE ONLY 1/4 OR 3/8" THICK MAT'L
 168' OF 4" SQUARE TUBING NEEDED PER COMPLETE STRIP
 420' OF 2.5" X .375 ANGLE IRON NEEDED PER COMPLETE STRIP
 40' OF 4" X .375" FLAT STOCK NEEDED PER COMPLETE STRIP
 2X LASER CUT RAMP PLATES NEEDED PER COMPLETE STRIP



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UNLESS OTHERWISE SPECIFIED:		DIMENSIONS ARE IN INCHES	
TOLERANCES:		FRACTIONAL: ± 1/32"	
		ANGULAR: BEND ± 1/2°	
		TWO PLACE DECIMAL: ± .002"	
		THREE PLACE DECIMAL: ± .010"	
INTERP. GEOMETRIC		TOLERANCING PER:	
MATERIAL:		COMMENTS:	
FINISH:			
WEIGHT: 5577.88			
NEXT ASSY			
USED ON			
APPLICATION		DO NOT SCALE DRAWING	
NAME	DATE	DRAWN	
S. KEPLER	5-29-2015	S. KEPLER	
TITLE:		GOLDEN BEAR SERVICE	
8280 CABALLO WAY		FLAGSTAFF, AZ 86004	
SIZE		DWG. NO.	
A		RUMBLE STRIP	
SCALE: 1:60		SHEET 1 OF 1	