TECHNICAL REFERENCE 401-BMCLT

BENTOMAT® CLT
CERTIFIED PROPERTIES

MATERIAL PROPERTY	TEST METHOD	TEST FREQUENCY	REQUIRED VALUES
Bentonite Swell Index[1]	ASTM D 5890	1 per 50 tonnes	24 mL/2g min.
Bentonite Fluid Loss[1]	ASTM D 5891	1 per 50 tonnes	18 mL max.
Bentonite Mass/Area[2]	ASTM D 5993	40,000 ft^2 (4,000 m^2)	0.75 lb/ft^2 (3.6 kg/m^2) min.
GCL Tensile Strength[3]	ASTM D 6768	200,000 ft^2 (20,000 m^2)	45 lbs/in (70 N/cm) MARV
GCL Peel Strength[3]	ASTM D 6496	40,000 ft^2 (4,000 m^2)	3.5 lbs/in (6.1 N/cm) min.
GCL Index Flux[4]	ASTM D 5887	Periodic	1 X 10^{-9} m^3/m^2/sec max.
GCL Hydraulic Conductivity[4]	ASTM D 5887	Periodic	5 X 10^{-10} cm/sec max.
GCL Hydrated Internal Shear Strength[5]	ASTM D 5321 ASTM D 6243	Periodic	500 psf (24 kPa) typical

Bentomat CLT is a reinforced GCL consisting of a layer of sodium bentonite between two geotextiles, which are needlepunched together and laminated to a 20-mil (0.5mm) textured HDPE geomembrane.

Notes

1 Bentonite property tests performed at a bentonite processing facility before shipment to CETCO's GCL production facilities.
2 Bentonite mass/area reported at 0 percent moisture content.
3 All tensile strength testing is performed in the machine direction using ASTM D 6768. All peel strength testing is performed using ASTM D 6496. Upon request, tensile and peel results can be reported per modified ASTM D 4632 using 4 inch grips.
4 ASTM D5887 Index flux and hydraulic conductivity testing with deaired distilled/deionized water at 80 psi (551 kPa) cell pressure, 77 psi (531 kPa) headwater pressure and 75 psi (517 kPa) tailwater pressure. Reported value is equivalent to 92 gal/acre/day. This flux value is equivalent to a permeability of 5x10^{-10} cm/sec for typical GCL thickness. ASTM D 5887 testing is performed only on a periodic basis because the membrane is essentially impermeable.
5 Peak value measured at 200 psf (10 kPa) normal stress for a specimen hydrated for 48 hours. Site-specific materials, GCL products, and test conditions must be used to verify internal and interface strength of the proposed design.

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IMPORTANT: The information contained herein supersedes all previous printed versions, and is believed to be accurate and reliable. For the most up-to-date information, please visit www.CETCO.com. CETCO accepts no responsibility for the results obtained throught application of this product. CETCO reserves the right to update information without notice.

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