

# TECHNICAL REFERENCE 401-BMCLT

## BENTOMAT<sup>®</sup> CLT CERTIFIED PROPERTIES

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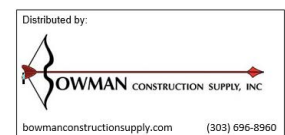
MATERIAL PROPERTY	TEST METHOD	TEST FREQUENCY	REQUIRED VALUES
Bentonite Swell Index <sup>1</sup>	ASTM D 5890	1 per 50 tonnes	24 mL/2g min.
Bentonite Fluid Loss <sup>1</sup>	ASTM D 5891	1 per 50 tonnes	18 mL max.
Bentonite Mass/Area <sup>2</sup>	ASTM D 5993	40,000 ft <sup>2</sup> (4,000 m <sup>2</sup> )	0.75 lb/ft <sup>2</sup> (3.6 kg/m <sup>2</sup> ) min.
GCL Tensile Strength <sup>3</sup>	ASTM D 6768	200,000 ft <sup>2</sup> (20,000 m <sup>2</sup> )	45 lbs/in (70 N/cm) MARV
GCL Peel Strength <sup>3</sup>	ASTM D 6496	40,000 ft <sup>2</sup> (4,000 m <sup>2</sup> )	3.5 lbs/in (6.1 N/cm) min.
GCL Index Flux <sup>4</sup>	ASTM D 5887	Periodic	1 X 10 <sup>-9</sup> m <sup>3</sup> /m <sup>2</sup> /sec max.
GCL Hydraulic Conductivity <sup>4</sup>	ASTM D 5887	Periodic	5 X 10 <sup>-10</sup> cm/sec max.
GCL Hydrated Internal Shear Strength <sup>5</sup>	ASTM D 5321 ASTM D 6243	Periodic	500 psf (24 kPa) typical

**Bentomat CLT is a reinforced GCL consisting of a layer of sodium bentonite between two geotextiles, which are needlepunched together and laminated to a 20-mil (0.5mm) textured HDPE geomembrane.**

### Notes

- Bentonite property tests performed at a bentonite processing facility before shipment to CETCO's GCL production facilities.
- Bentonite mass/area reported at 0 percent moisture content.
- All tensile strength testing is performed in the machine direction using ASTM D 6768. All peel strength testing is performed using ASTM D 6496. Upon request, tensile and peel results can be reported per modified ASTM D 4632 using 4 inch grips.
- ASTM D5887 Index flux and hydraulic conductivity testing with deaired distilled/deionized water at 80 psi (551 kPa) cell pressure, 77 psi (531 kPa) headwater pressure and 75 psi (517 kPa) tailwater pressure. Reported value is equivalent to 92 gal/acre/day. This flux value is equivalent to a permeability of 5x10<sup>-10</sup> cm/sec for typical GCL thickness. ASTM D 5887 testing is performed only on a periodic basis because the membrane is essentially impermeable.
- Peak value measured at 200 psf (10 kPa) normal stress for a specimen hydrated for 48 hours. Site-specific materials, GCL products, and test conditions must be used to verify internal and interface strength of the proposed design.

Distributed by: Bowman Construction Supply, 10801 E. 54th Avenue, Denver, CO 80239;  
Phone: (303)696-8960



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[www.CETCO.com](http://www.CETCO.com)

2870 Forbs Avenue Hoffman Estates, IL 60192  
847.851.1800 | 800.527.9948